



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 168077



Part No: D3065-041

Job Qty: 20 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Trans Aero Helicopter Services Ltd (CTAN10)

5235 Gulfstream Court Loveland, CO, 80538 USA ph:(307) 778-5777 fx:(970) 667-1995.

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/6/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	20 pcs		12/6/17	0.00	4.40	Small Fab		
110	QC	20 pcs		12/6/17	0.00	0.00	QC5		
120	Packaging	20 pcs		12/6/17	0.00	0.00	Packaging3		
130	QC21-SA	20 Ea		12/6/17	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21
9-59

DEC 17 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3065-1 F165384 1x	20	56	0	0
	D3065-3 F165297	20	58	0	0
	D3065-5 F163714 1x	40	41	0	0
	D3065-7 F160733	20	35	0	0
	MS20470AD4-4 F1138072-1	600	2,023	0	0

50058693x

Part Specifications

Specifications could not be found.

DART

AEROSPACE

S016987

Dart Aerospace Ltd.

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CANADA
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Step Leg Assembly

PART NO:

D3065-041

Revision:

Operation:

Start up Operation

Change No:

Mfg Date: 12/04/17

Job No: 168077

Pressure/	No Re-verification	Environment
Bending	Operator	Design
Centre N	Offset/Setup	Doc/Data
Cracks	Supplier	Equip/Tooling
Crimp/Kil	Training	Handling/Pre
Cuffs	Use for Testing	Material
Crushing	Poor Information	Internal Transport
Heat Tre	Rushing	Tribal Knowledge
Wave/Tw	Product Improvement	LOA
Marks/Cl	Process Improvement	Substation
OTHER:	Manufacturing Process	Past Expiry Date
	Past Due	Misidentified

tioned Wrong
side Dimensions
r/Under tolerance
Incorrect
Lost/Missing
Moved
wing
sh
read
ing Sequence

QA Coordinator Approval

Description Work Order Deviation		Disposition	
Date :	Step #:	QTY Effective :	
Work Order:	DISPOSITION	AGAINST DEPARTMENT/PROCESS	
Part No.	Rework	Skid-tube	Water Jet
NCR No.	Scrap	Machining	Prod. Eng. Coord.
	Use-as-is	Thermoforining	Rec/Store/Packaging
	Suspected Unapproved	Large Fab	Supplier
		Composite	
		Small Fab	
		Finishing	
		Cross tube	

QA Closed:	Date:	Work Order update only
DQA:	Date:	WORK ORDER NON-CONFORMANCE / UPDATE